

MAINTENANCE

Washing Instructions

To secure the extended warranty of up to 10 years, it is necessary to follow the instructions below.

Permeable Materials: TCS, Antistatic TCS, DFC-HT

- Fabric ducts made of these materials can be washed in a regular washing machine, however, the machine should only be half full.
- For food industry applications, the ducts must be turned inside out before washing.
- Wash at 20-40°C using ordinary detergent until the washing water is quite clean. Each wash should last about 15 minutes (if the ducts are heavily soiled they should be rinsed between the washes.)
- After washing the ducts must be rinsed with cold, clean water.
- Before the second last rinse a disinfectant (chlorine) can be added, if needed (coloured ducts may lose some of their colour when disinfected.)
- Do not add fabric softener.
- It is recommended that the ducts drip-dry, however, they may also spin-dry at low speed and be hung on a line while still moist.
- The ducts can be tumble-dried if the exit air temperature does not exceed 60°C (tumble-drying the ducts may cause minor shrinkage).



Non-permeable material: DFC-0

- Ducts made of DFC-0 material do not require cleaning from a flow-technical point of view, however, aesthetics or hygiene conditions may necessitate the cleaning of the ducts (DFC-0 material is made with a dirt-repellant plastic coating that makes it easier to maintain.)
- The best way of cleaning DFC-0 ducts is by wiping the ducts externally using a damp cloth and standard cleaning agents that are normally used for floors, tables, etc.
- After cleaning, the ducts should be wiped down with clean water.
- If the inside of the ducts is very soiled the ducts should be turned inside out and swept, blown with air, or vacuumed (carefully).
- Use of solvents containing chlorine must not be used under any circumstances.
- It is possible to machine wash a DFC-0 duct, however, it can afterwards become wrinkled and lose some of its appearance (if it needs to be machine-washed the duct must be turned inside out and the machine should only be filled to 1/3 of its capacity with a max. temperature of 30°C using a delicate wash cycle.)

